ASSEMBLY FOR SEALING AND CENTERING IN A TWO-CYLINDER DASHPOT OR 1 2 TWO-CYLINDER TELESCOPING LEG 3 The present invention concerns an assembly for sealing and centering a piston rod in a two-cylinder dashpot or two-cylinder 5 telescoping leg as recited in Claim 1. 6 In a two-cylinder dashpot, a piston rides up and down on the 7 inside end of a piston rod that travels into and out of an inner 8 cylinder. The piston rests more or less tight against the inner 9 10 surface of the cylinder, demarcating a fluid-filled compression chamber. The fluid absorbs the incoming shock. An accommodation 11 in the form of a cushion of gas at the top of the gap between the 12 two cylinders compensates for the varying volume of the piston 13 14 rod as it travels in and out. 15 16 To ensure reliable and smooth shock absorption, especially when 17 the piston rod is moving very rapidly, the shock-absorbing fluid 18 is generally supplied compressed. Pressures of 3 to 8 bars are 19 normal. 20 21 A component called a piston-rod sealing-and-centering assembly is 22 provided at the top of the overall device to radially position the piston rod in relation to the inner and outer cylinders and 23 24 to seal it off from the environment. This assembly comprises an 25 outward-facing piston-rod sealing ring and an inward-facing

1 piston-rod centering ring resting against the inward-facing face

2 of the sealing ring.

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- 4 Gas, however, can leak out of the gas accommodation into the
- 5 inner cylinder's chambers. A checkvalve is accordingly provided
- 6 between the piston-rod centering ring and the piston-rod sealing
- 7 ring, communicating with the gas accommodation to allow the
- 8 escaped material to return therein.

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- 10 A piston-rod sealing-and-centering assembly of this genus is
- 11 known from German 2 832 640 A1. It entails the drawback, however,
- 12 that the situation of the checkvalve between the piston rod and
- 13 the gas accommodation considerably complicates the design.
- 14 Another drawback is that the "high-pressure sealing ring" between
- 15 the piston-rod centering ring and the piston-rod sealing ring is
- 16 in contact with the rod and accordingly causes friction.

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- 18 One object of the present invention is accordingly components of
- 19 a piston-rod sealing-and-centering assembly of the aforesaid
- 20 genus designed and arranged to eliminate the need for a high-
- 21 pressure sealing ring in contact with the piston rod. Another
- 22 object is a simpler checkvalve in the overflow channel.

- 24 This object is attained in accordance with the present invention
- 25 in a piston-rod sealing-and-centering assembly with the

1 characteristics recited in Claim 1. Alternative and advanced

2 embodiments are addressed by Claims 2 through 4.

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4 The advantages of the present invention derive in particular from

5 the low-friction and wear-resistant material employed for the

6 piston-rod sealing ring. The piston-rod sealing ring can

7 accordingly be unobjectionably subjected to high pressure just

8 during the decompression phase, eliminating the need for a

9 particularly high-pressure tightness between the cylinder and the

10 piston-rod sealing ring. This approach will considerably decrease

11 the friction between the piston-rod sealing ring and the piston

12 rod and hence the dashpot's tendency to stick and slip.

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14 One embodiment of the present invention will now be specified

15 with reference to the attached drawing, wherein

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17 Figure 1 is a section through the vicinity of a piston-rod

18 sealing-and-centering assembly in a two-cylinder dashpot,

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20 and

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22 Figure 2 a larger-scale section through half of the piston-rod

23 sealing-and-centering assembly depicted in Figure 1.

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25 The housing of a two-cylinder dashpot or telescoping leg (whereby

- the former term shall be understood to refer to either device
- 2 hereinafter) comprises two co-axial cylinders, an outer cylinder
- 3 .1 and an inner cylinder 2. A piston rod 3 travels into and out of
- 4 the housing through its top, which is open. Mounted on the end of
- 5 piston rod 3 inside the housing is an unillustrated piston that
- 6 rests against the inner surface of inner cylinder 2, demarcating
- 7 a fluid-filled pressure-application chamber 4 and generating the
- 8 shock-absorbing force by way of valve-controlled ports.

- 10 The moving piston rod 3 is sealed off from and centered in
- 11 relation to the housing by a piston-rod sealing-and-centering
- 12 assembly 5. The assembly illustrated in Figures 1 and 2
- 13 essentially comprises a piston-rod centering ring 6 and a piston
- 14 rod sealing ring 7 in the form of a gasket. The wall of piston-
- 15 rod centering ring 6 is approximately Z-shaped in cross-section.
- 16 At upper end 8, it rests with its outside circumference against
- 17 the inner surface of outer cylinder 1, decreases at a midpoint 9
- 18 to form a more or less sleeve-like structure with an inner
- 19 circumference approximately matching the diameter of piston rod
- 20 3, and extends axially inward at lower end 10, its outer
- 21 circumference resting against the inner surface of inner cylinder
- 22 2. Mounted on the inner surface of the piston-rod centering ring
- 23 6 in the illustrated example is a bushing 11 that radially
- 24 secures piston rod. It would alteratively be conceivable for
- 25 piston rod 3 to rest radially directly against the inner surface

1 of piston-rod centering ring 6.

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- 3 Piston-rod sealing ring 7 fits into a flowerpot-shaped
- 4 accommodation at the upper end 8 of piston-rod centering ring 6.
- 5 The inner surface of piston-rod sealing ring 7 is provided with a
- 6 radially inward open groove 12 accommodating a multiple-part seal
- 7 13 that seals off sealing-and-centering assembly 5 and hence the
- 8 dashpot housing from piston rod 3. Another seal, seal 14, seals
- 9 off sealing-and-centering assembly 5 from outer cylinder 1, which
- 10 is upset at its upper end to axially secure the dashpot's
- 11 components.

- 13 A venting system is illustrated in larger scale in Figure 2. The
- 14 outer circumference of the base of the flowerpot-shaped
- 15 accommodation is provided with a continuous groove 15 that can
- 16 accommodate a special seal 16. The main cross-section of seal 16
- 17 is round, and the seal is provided with a lip 17 that extends
- 18 radially outward at the bottom. Unstressed, lip 17 rests against
- 19 .a conical surface 18 of groove 15. Seal 16 is inserted with its
- 20 main cross-section in the groove between piston-rod centering
- 21 ring 6 and piston-rod sealing ring 7. Various channels that will
- 22 be specified in greater detail hereinafter act as venting
- 23 components that create a one-way communication between the
- 24 section between sliding bushing 11 and seal 13 on the one hand
- 25 and a gas accommodating space 19 on the other. Gas-accommodating

- 1 space 19 is at the top of the gap between inner cylinder 2 and
- 2 outer cylinder 1. Below it, and in pressure-application chamber 4
- 3 as well, is shock-absorbing fluid.

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- 5 Any bubbles of gas or leaking oil between bushing 11 and seal 13
- 6 will be conveyed to gas-accommodating space 19 through a series
- 7 of channels. This system consists essentially of channels 20, 21,
- 8 and 22 that extend radially from the inner surface to the outer
- 9 surface of piston-rod centering ring 6. They extend, open at the
- 10 top, either along the base of the accommodation in piston-rod
- 11 centering ring 6 that accepts piston-rod sealing ring 7 or along
- 12 the base of groove 15 below the main cross-section of seal 16.
- 13 Channel 22 no longer extends into the conical surface 18 that lip
- 14 17 rests against. Groove 15 communicates with gas-accommodating
- 15 space 19 through local apertures 23.

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- 17 As will be evident from Figure 2, lip 17 acts in conjunction with
- 18 conical surface 18 as a checkvalve, preventing the gas in gas
- 19 accommodating space 19 from penetrating between bushing 11 and
- 20 seal 13.

- 22 The resilience and shape of lip 17 provide, along with variations
- 23 in the dimensions and number of radial channels 20, 21, and 22,
- 24 simple means of adjusting the performance of the venting system
- 25 to various needs. The diaphragm effect provided by the channel 22

1 below seal 16 in particular ensures that the performance will be

2 constant independent of manufacturing tolerances.

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